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## Amendments to the claims:

- 1. (previously presented) An anionic electrodeposition coating composition comprising (a) about from 20 to 70% by weight of acrylic resin; (b) about from 5 to 40% by weight of emulsified polymer containing alkoxysilyl groups having a shell-core construction produced by multiple two stage emulsion polymerization of unsaturated monomers, wherein about from 5 to 40% by weight of the unsaturated monomers used in the multiple two stage emulsion polymerization contain alkoxysilyl groups, and the polymerization is carried out in the presence of water and emulsifier; and (c) about from 20 to 60% by weight of at least one crosslinking agent, and wherein, in the second stage emulsion polymerization of unsaturated monomers, about from 20 to 90% by weight of the unsaturated monomers used in the second stage emulsion polymerization contain alkoxysilyl groups.
- (original) An anionic electrodeposition coating composition of Claim 1, wherein the acrylic resin has an acid value of about from 5 to 150 mg KOH/g.
- (original) An anionic electrodeposition coating composition of Claims 1 or 2
  wherein the acrylic resin has a hydroxyl value of about from 5 to 150 mg KOH/g.
  - 4. (cancelled)
- 5. (currently amended) An anionic electrodeposition coating composition of any-of Claims 1-4. Claim 1 wherein the alkoxysilyl group-containing emulsified polymer containing the compounds having two-or more unsaturated groups in its molecule in the range of about from 5 to 40 % by weight based on a total amount of the unsaturated monomers used in the first stage emulsion polymerization in the multiple stage emulsion polymerization having shell-core construction produced by the two-stage emulsion polymerization contains, in the first stage emulsion polymerization reaction product, compounds having two or more unsaturated groups in each molecule.
- 6. (currently amended) An anionic electrodeposition coating composition of easy of Claims 1-5, Claim 1 wherein the crosslinking agent is selected from melamine resin and/or blocked polyisocyanate compound.
- 7. (previously presented) An anionic electrodeposition bath which comprises an anionic electrodeposition coating composition of Claim 1.

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- 8. (previously presented) A process comprising applying an anionic electrodeposition coating composition of Claim 1 onto a metal substrate and curing the composition.
  - 9. (previously presented) A process of Claim 8 wherein the substrate is aluminum.
  - 10. (previously presented) An article resulting from the process of Claim 8.
- 11. (previously presented) A metal substrate coated with a cured anionic electrodeposition coating composition of Claim 1.